

### ABSTRACT OF THE DISCLOSURE

A numerical control apparatus for machine tool, includes:  
an NC program storage portion for storing an NC program; a block  
5 skip command detection portion for detecting whether a block  
skip command for skipping execution of blocks after a position  
where the block skip command is described is present in the  
NC program stored in the NC program storage portion or not;  
a block skip end command detection portion for detecting whether  
10 a block skip end command provided in connection with the block  
skip command to permit execution of blocks after a position  
where the block skip end command is described is present in  
the NC program or not; and a coordinate comparison portion for  
performing comparison concerning a difference between  
15 coordinates on at least one control axis in the block skip command  
and the block skip end command.